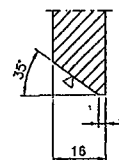
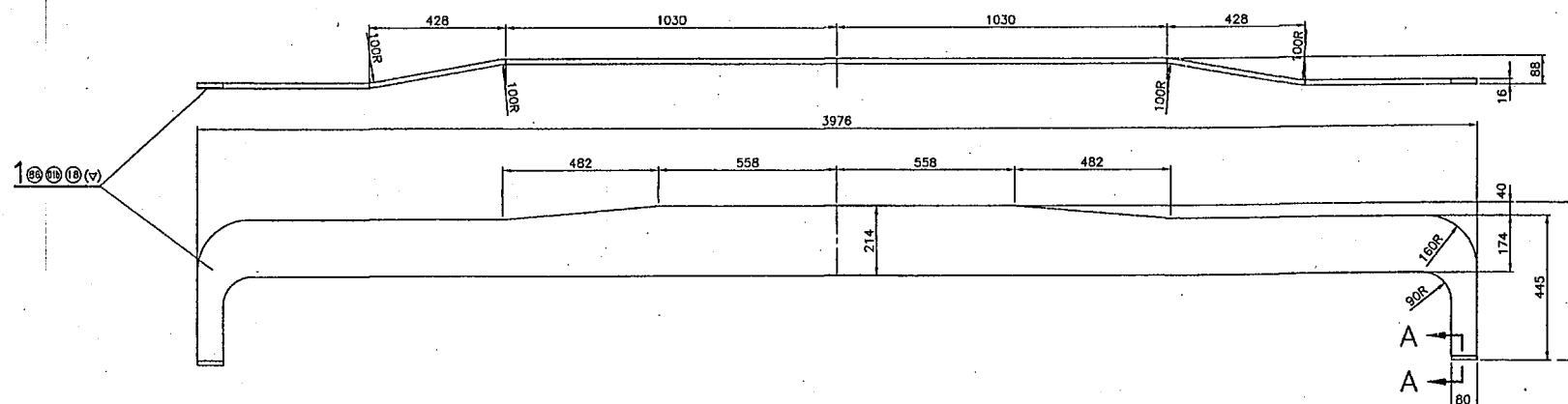


ISOMETRIC VIEW



SECTION-AA

NOTE:

1. SHIRKING ALLOWANCE FOR WELDING SHALL BE GIVEN IN TEMPLATE.
2. FOR UNTOLERANCED DIMENSIONS, REFER DRG. No. ICF/STD-9-0-001.
3. FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND APPLIED WITH TWO COATS OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074/92 TO A DFT OF MINIMUM .35 MICRONS WITH SMOOTH & MATT FINISH.

☒ FOR ALL 20T AXLE BOGIES WITH HELICAL SPRINGS

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18 JUN 2009

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